

# **Aluminium Collection**

ecotherm 50 casement windows	8-11
ecotherm plus resi door	12-15
art deco finishing touches	16-19
cf 68 bi fold door	20-23

Our policy is one of continuous improvement and we reserve the right to change specifications without prior notice. Performance information can vary based on a number of factors including, but not limited to, the size, weight, style, glass spec and location of the product. Images are for illustrative purposes and are not binding in detail. The representation of colours, and textures are limited by the print process and may vary.

# **Ecotherm 50 Casement Windows**

Ecotherm 50 windows have been designed to reduce heat loss by the use of a thermally broken aluminium frame with a polyamide bridge. The polyamide material has a very high resistance to heat transfer from the inner face of a frame (i.e. inside a room) to the external face of a frame (i.e. outside). The thermally broken frames provide homeowners with windows and doors that have distinct advantages.

Strength & Durability are provided by the use of Aluminium sections which gives structurally sound windows and doors for your peace of mind.

Warmth & Comfort are benefits enjoyed by homeowners because Ecotherm 50 windows and doors are thermally efficient and contribute to a reduction in the cost of heating bills.

- 1 70mm frame depth as standard
- 2 Polyamide thermal break
- 3 Slim sightlines with lowline gasket
- 4 Flat sash
- Available in any RAL colour. Dual colour and textured finish option also available
- 6 Option of internal or external beading
- **1** High security interlocking bead is very difficult to remove once glazed
- 8 Features high security multipoint lock









Aluminium Products







Aluminium Products



Watertight to 122kg per square metre (1200pa)



Resistant to wind loads of over 130 mph (2400pa)



**PAS 24** approved, **Document** Q approved



100% recyclable material

### **COLOURS**



Can be painted any RAL colour. Single colour, dual colour, marine grade colour (subject to approval), textured paint finish

# HANDLES







Chrome



Chrome



Espag

Tilt & turn

# **SECURITY**

White



High security multipoint lock



Interlocking bead is extremely difficult to remove once glazed

### GLAZING



STYLES

Casement

Double glazed -Typical U-value  $1.7 \text{ W/m}^2 \text{k}$ 

French Casement

(ext. bead only)



Triple glazed -Typical U-value 1.3 W/m²k

Georgian

Bars

# SASH OPTIONS

Flat Sash, Square bead (ext. glazed)





Outside View

Inside View

# Flat Sash (internally glazed)



Outside View



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# Ecotherm Plus Resi Door

Our handsome range of entrance doors will impress your guests and keep out both the elements and unwelcome intruders. Our Ecotherm doors are designed for use as open out or open in, single or double doors, internally beaded with sidelight and low threshold options.

Ecotherm Plus doors are a high performance alternative suitable for use in high traffic or exposed areas where a durable and reliable door is required.

Elegant, yet strong and durable Ecotherm doors enhance the beauty of your home, keep in the warmth and let in more light because of the slim sightlines.

Peace of mind is ensured by the enhanced security provided by a multi-point locking system.

- 1 70mm frame depth as standard
- 2 Polyamide thermal break
- 3 Slim sightlines with lowline gasket
- 4 Flat sash
- **5** Available in any RAL colour. Dual colour and textured finish option also available
- 6 Internally beaded
- High security interlocking bead is very difficult to remove once glazed
- 8 Features high security multipoint lock





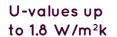




9 Aluminium Products









Watertight to 61kg per square metre (600pa)



Resistant to wind loads of over 95mph (1200pa)



PAS 24 approved, Document Q approved



100% recyclable aluminium

# COLOURS



Can be painted any RAL colour. Single colour, dual colour, marine grade colour (subject to approval), textured paint finish

# HANDLES



# SECURITY



High security multipoint hook lock



Handle operated shootbolts to slave and master door on French door styles



PAS 24 Compliant

# GLAZING



Double glazed -Typical U-value 1.8 W/m²k



Triple glazed -Typical U-value 1.5W/m²k

### STYLES





Single Door French Door

Aluminium Products 10 Aluminium Products

# **Art Deco Finishing Touches**

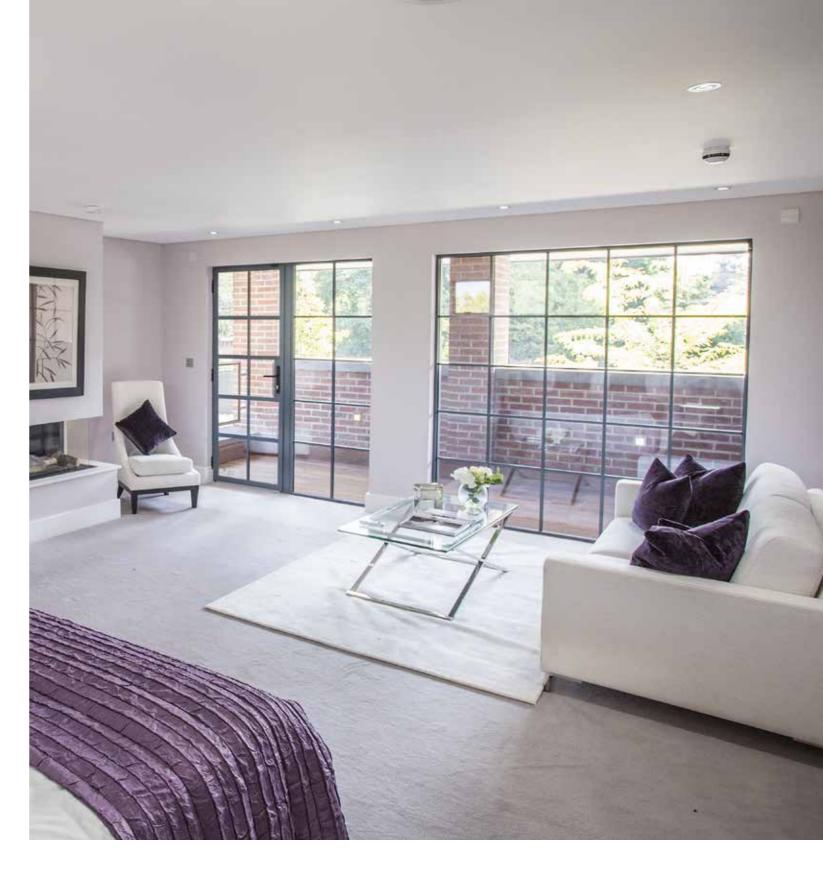
Designed to replicate traditional steel windows, the Heritage 47 suite is ideal for traditional heritage and modern art-deco projects alike

The Heritage 47 window is designed to be built as a series of horizontal modules which can be stacked using horizontal couplers to form a multi-part window featuring a specially design drip bar between modules.

The Heritage 47 door is the ideal replacement for steel balcony doors on heritage applications such as building renovations or apartment conversions. The door provides the solution for conservation areas where planning regulations require a like-for-like product replacement.

Heritage 47 door profiles feature the system's signature slim sightlines and elegant lines that complement existing Heritage 47 windows and mimic those of steel doors. The system has all the advantages of modern aluminium profiles that feature polyamide thermal breaks, allowing the system to achieve a U Value of 1.5 W/m2k when installed with a suitable sealed unit.







Duplex sealed unit creates authentic period look



High security multipoint lock



Option of traditional Monkey tail handle and dummy stay

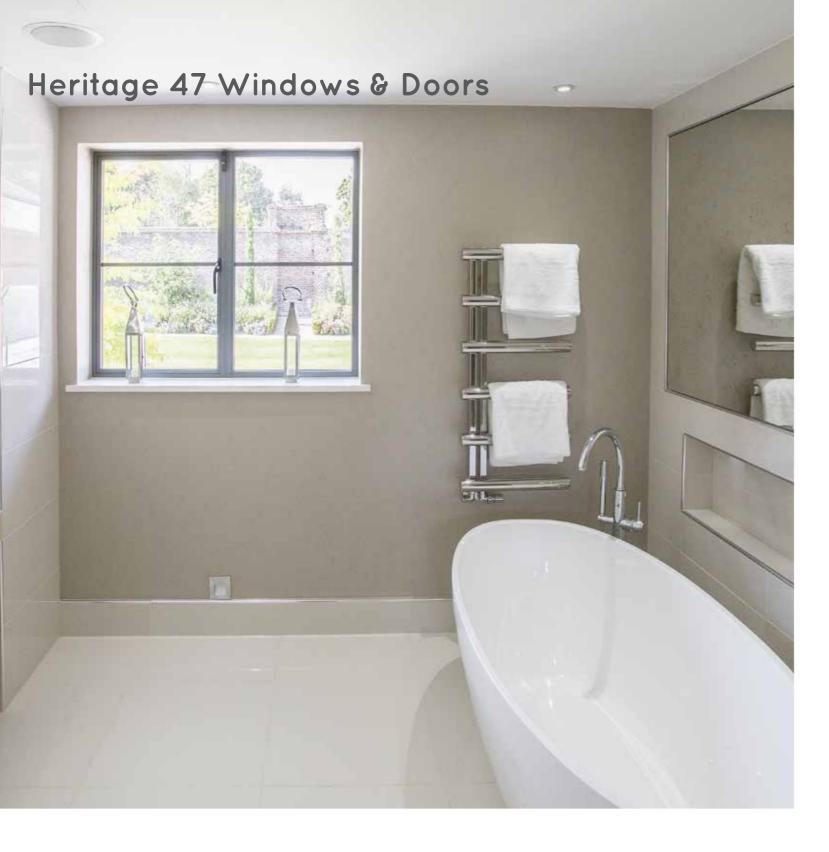


28mm glazing unit



Typical sightlines 59mm

Aluminium Products 12 Aluminium Products









Watertight to 61kg per square metre (600pa)



Resistant to wind loads of over 130mph (2400pa)



PAS 24 approved



100% recyclable aluminium

#### **COLOURS**



Can be painted any RAL colour. Single colour, dual colour, marine grade colour (subject to approval), textured paint finish

# HANDLES



Lever/ Lever

Monkey Tail (Black, Gold & Polished Chrome

only)

WINDOW

### **SECURITY**







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#### GLAZING

**Fixed panels** are externally glazed unless a dummy sash is used. **Sashes** are internally glazed

### STYLES

WINDOWS: Fixed window, single or double sash, side hung, open out casements, top hung, open out casement

DOORS: Single door, French door. All Styles only available as OPEN OUT

Aluminium Products 14 Aluminium Products

# CF 68 Bi fold Door

Bi-fold doors can transform an ordinary room and make it an impressive feature of the house. These doors can flood the room with natural daylight and open up the house into the garden.

Bi-fold doors have been hugely popular in the UK for a number of years. CF68 benefits from years of experience, research and development. The result is a stylish looking product that combines industry leading performance with smooth and reliable operation.

Available in a number of configurations using between 2 and 7 door leafs, you can specify a design where all the door leafs stack to the same side, or a design where some stack one way and some the other.

Choose whether you want the doors to open in or out, and remember that designs with a single traffic door enable you to slip quickly and easily into the garden, while leaving the other doors in place.

- 1 Thermal insulation down to 1.1W/m<sup>2</sup>K
- 2 Glazing thickness up to 44mm
- Security to British and European standards including Secured by Design
- Inward or outward opening
- **5** Four threshold options
- **6** Water resistance up to 600Pa
- 7 2 to 7 door leafs
- 8 Maximum height 2500mm Maximum door leaf width 1000mm
- 9 High spec stainless steel rollers

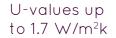






17 Aluminium Products







Watertight to 30kg per square metre (300pa)



Resistant to wind loads of over 120mph (1800pa)



PAS 24 approved



100% recyclable aluminium

#### **COLOURS**



Can be painted any RAL colour. Single colour, dual colour, marine grade colour (subject to approval), textured paint finish

# HANDLES





Black







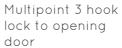


Silver Smokey Polished Gold Lever/Lever Chrome Chrome

# SECURITY

White







Option of high security anti bump/anti snap cylinder



In built shootbolt lock operation (selected styles)



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# GLAZING



Double glazed -Typical U-value 1.7 W/m²k



Triple glazed -Typical U-value 1.5 W/m²k

# STYLES

Can be configured up to 7 panes, Single or double door opening, open in or open out

Aluminium Products 18 Aluminium Products